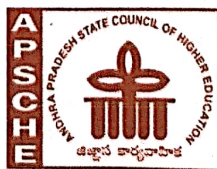


Model Program Book



SEMESTER INTERNSHIP

Designed & Developed by



**ANDHRA PRADESH
STATE COUNCIL OF HIGHER EDUCATION**

(A STATUTORY BODY OF GOVERNMENT OF ANDHRA PRADESH)



PROGRAM BOOK FOR SEMESTER INTERNSHIP

Name of the Student: M. Madhu vani

Name of the College: S.V.B. Govt Degree college

Registration Number: 2035804/005

Period of Internship: From 17/11/23 To 28/02/23

Name & Address of the Intern Organization: Sri Lakshmi polymers
Factory

Royalaseema University
YEAR

TITLE NAME :

PRODUCTION OF

POLYMER BAGS

An Internship Report on production of Polymex Bags Sri Lakshmi polymers.

(Title of the Semester Internship Program)

Submitted in accordance with the requirement for the degree of
B.Sc [B.ZC].

Under the Faculty Guideship of

Dr. H. Ramesubba Reddy

(Name of the Faculty Guide)

Department of

zoology.

(Name of the College)

Submitted by:

M. Madhu Vani

(Name of the Student)

Reg.No: 20358041005

Department of zoology.

Sri Vasavi Boinidala Degree college K.K.L.

(Name of the College)

Instructions to Students

Please read the detailed Guidelines on Internship hosted on the website of AP State Council of Higher Education <https://apsche.ap.gov.in>

1. It is mandatory for all the students to complete Semester internship either in V Semester or in VI Semester.
2. Every student should identify the organization for internship in consultation with the College Principal/the authorized person nominated by the Principal.
3. Report to the intern organization as per the schedule given by the College. You must make your own arrangements for transportation to reach the organization.
4. You should maintain punctuality in attending the internship. Daily attendance is compulsory.
5. You are expected to learn about the organization, policies, procedures, and processes by interacting with the people working in the organization and by consulting the supervisor attached to the interns.
6. While you are attending the internship, follow the rules and regulations of the intern organization.
7. While in the intern organization, always wear your College Identity Card.
8. If your College has a prescribed dress as uniform, wear the uniform daily, as you attend to your assigned duties.
9. You will be assigned a Faculty Guide from your College. He/She will be creating a WhatsApp group with your fellow interns. Post your daily activity done and/or any difficulty you encounter during the internship.
10. Identify five or more learning objectives in consultation with your Faculty Guide. These learning objectives can address:
 - a. Data and Information you are expected to collect about the organization and/or industry.
 - b. Job Skills you are expected to acquire.
 - c. Development of professional competencies that lead to future career success.
11. Practice professional communication skills with team members, co-interns, and your supervisor. This includes expressing thoughts and ideas effectively through oral, written, and non-verbal communication, and utilizing listening skills.
12. Be aware of the communication culture in your work environment. Follow up and communicate regularly with your supervisor to provide updates on your progress with work assignments.

13. Never be hesitant to ask questions to make sure you fully understand what you need to do your work and to contribute to the organization.
14. Be regular in filling up your Program Book. It shall be filled up in your own handwriting. Add additional sheets wherever necessary.
15. At the end of internship, you shall be evaluated by your Supervisor of the intern organization.
16. There shall also be evaluation at the end of the internship by the Faculty Guide and the Principal.
17. Do not meddle with the instruments/equipment you work with.
18. Ensure that you do not cause any disturbance to the regular activities of the intern organization.
19. Be cordial but not too intimate with the employees of the intern organization and your fellow interns.
20. You should understand that during the internship programme, you are the ambassador of your College, and your behavior during the internship programme is of utmost importance.
21. If you are involved in any discipline related issues, you will be withdrawn from the internship programme immediately and disciplinary action shall be initiated.
22. Do not forget to keep up your family pride and prestige of your College.

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Student's Declaration

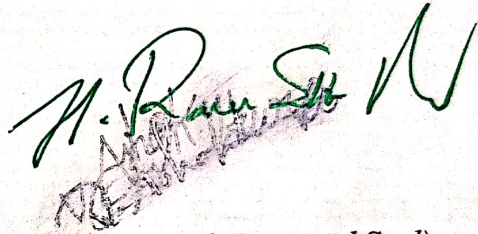
I, M. Madhu Vani a student of Inter.
Program, Reg. No. 20358041005 of the Department of zoology S.V.B.G.DC
College do hereby declare that I have completed the mandatory internship
from 17/11/2022 to 28/02/2023 in Sri Lakshmi Polymers (Name of
the intern organization) under the Faculty Guideship of
Dr. H. Rama Subba Reddy (Name of the Faculty Guide), Department of
zoology, S.V.B. Govt Degree college.
(Name of the College)

M. Madhu Vani
26-04-2022
(Signature and Date)

Official Certification

This is to certify that M. Madhu Van (Name of the student) Reg. No. 20358041005 has completed his/her Internship in Sri Lakshmi polymers (Name of the Intern Organization) on production of polymer bags (Title of the Internship) under my supervision as a part of partial fulfillment of the requirement for the Degree of Zoology B.Sc BZC in the Department of S.V.B. Govt degree college (Name of the College).

This is accepted for evaluation.

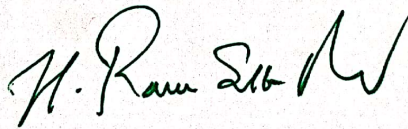


(Signatory with Date and Seal)

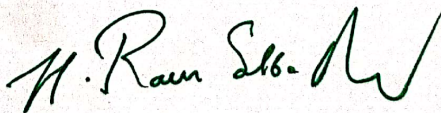
Lecturer in Zoology
SVB. Govt. DEGREE COLLEGE,
Koilkuntla-518 134. Kurnool (D.T.)

Endorsements

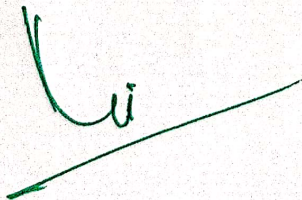
Faculty Guide



Head of the Department



Principal



Certificate from Intern Organization

This is to certify that M. Madhu Vani (Name of the intern)
Reg. No 20358041005 of S.V.B.G.D.C (Name of the
College) underwent internship in Sri Lakshmi Polymer (Name of the
Intern Organization) from 17/11/2022 to 28/02/2023.

The overall performance of the intern during his/her internship is found to be
satisfactory (Satisfactory/Not Satisfactory).

Ashok Kumar 26-04-2023
Authorized Signatory with Date and Seal

Acknowledgements

First of all. I would like to express my special thanks to Rayalaseema university for giving me the opportunity to do a new project like this intership project.

My zoology lecturer is my guide. In this intership Dr. H. Ramasubbeddy sir as a guide for me I was able to complete this "H. Ramasubbeddy sir as a guide "Intership" successfully with the suggestions, advice and encouragement of Ramasubbeddy sir. Also I would like to thank Dr. Keshava Rao sir who is the principal to our college sir was appointed as our guide and encouraged us to make this intership a success.

I would like to express my gratitude to the managers of the polymers factory in this intership they are told us many things about the polymers factory. Because they spend their valuable time for us and patiently answered all the questions we asked about the process of the factory. I would like to thank all our friends. Because give me their advice and suggestions.

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CHAPTER 1: EXECUTIVE SUMMARY

The internship report shall have a brief executive summary. It shall include five or more Learning Objectives and Outcomes achieved, a brief description of the sector of business and intern organization and summary of all the activities done by the intern during the period.

589 Polymers in Kothakota is one of the leading businesses in the plastic bag manufacturing. Polymers Factory was established in 2006 as a partnership firm. The main line of activity of the firm is manufacturing of PP Woven sockets which are used in the packing of cement, fertilizers, starch etc.

In 2006 the company was established with capacity of 35,00,000 lakhs bags per month. Due to demand for the product the company has gone again the expansion in 2013 with capacity of 55,00,000 lakhs bags per month. The company has tie-up with major cement companies for supply of bags since they are closely associated with many cement companies either as a dealer or transporters selling the bags to the cement companies.

Partners:

Gopireddy Subhakarayana Reddy

Gopireddy Venkata Lakshmi

Gopireddy Sudheer Reddy

The turnover is expected to be 90 crores during current financial year.

CHAPTER 2: OVERVIEW OF THE ORGANIZATION

Suggestive contents

- A. Introduction of the Organization
- B. Vision, Mission, and Values of the Organization
- C. Policy of the Organization, in relation to the intern role
- D. Organizational Structure
- E. Roles and responsibilities of the employees in which the intern is placed.
- F. Performance of the Organization in terms of turnover, profits, market reach and market value.
- G. Future Plans of the Organization.

- (A) The organisation. woven is method. by many threads or tapes woven in two directions to form a fabric for plastic industry needs. Polypropylene. which is also plastic industry needs. Polypropylene. which is also known as PP for short name.
- (B) A vision mission statement defines. the company business its objective and its approach to reach those objectives. A vision statement describes. the insight into what the company hopes to achieve or become in the future the value of the statement reflects the organisation.
- (C) The plastic bags. management Rules in 2016 aim to increase minimum thickness of plastic carry bags. from 40 to 50 microns for plastic sheet also to facilitate collection.
- (D) The 4 basic structure of polymer namely.
- i, linear
 - ii, cross-linked
 - iii, Branched
 - iv, networked.

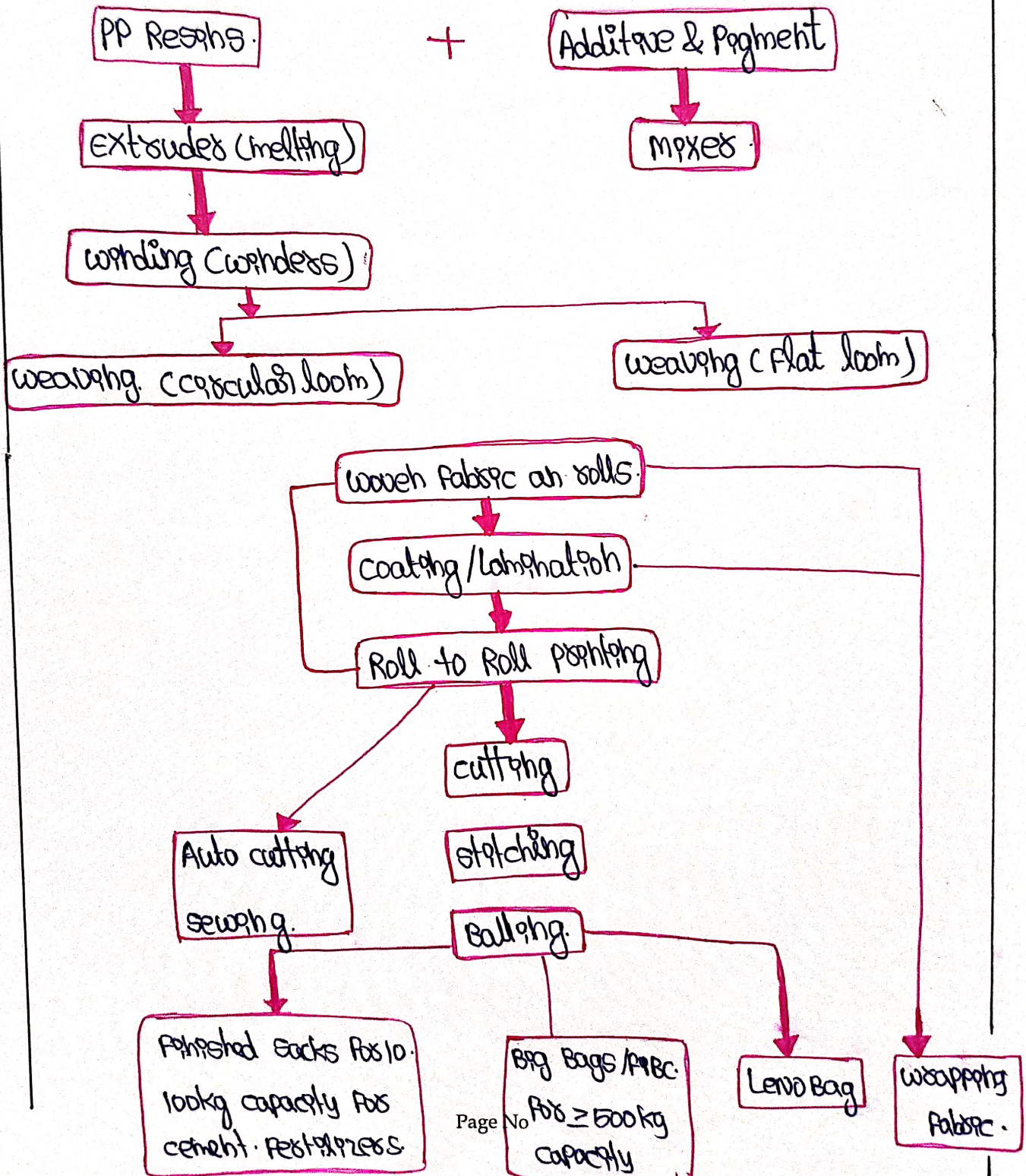
(E) Both natural & synthetic polymers are remarkably involved in comfort and facilitation of human life

(F) The global polymer market was valued at \$589,902.9 million in 2021 and it is expected to reach \$946,991.38 million by 2030 growing at a significant CAGR of 5.4% between 2021 and 2030

(G) Polymer uses are being developed in such diverse areas as conduction and storage of electricity, heat and light molecules based information storage and processing, molecular composites, unique separation membranes, revolutionary new forms of food processing and packaging, health, housing and transportation.

CHAPTER 3: INTERNSHIP PART

Description of the Activities/Responsibilities in the Intern Organization during Internship, which shall include - details of working conditions, weekly work schedule, equipment used, and tasks performed. This part could end by reflecting on what kind of skills the intern acquired.



ACTIVITY LOG FOR THE FIRST WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day -1	on first day visit the factory to know about the factory and establishment and position ship in detail	I got to know the process. going on in that industry.	<i>[Signature]</i>
Day -2	on the second day, in the we noted which type of raw materials was used to make the polythene bag.	I go to know that how much quantity of raw materials are use.	<i>[Signature]</i>
Day -3	The next day. check how much heat should be given to the quantity of	I go to know that how much heat to give the product.	<i>[Signature]</i>
Day -4	we observe and noticed the colorful piles coming through the raw materials.	I got to collect all the colorful piles.	<i>[Signature]</i>
Day -5	The piles of raw materials are joined with the help of a small rollers fitted by machines	I fitted the collected rollers to machine.	<i>[Signature]</i>
Day -6	we observe and collect the small rollers fitted by the machines	The small rollers are gathered.	<i>[Signature]</i>

WEEKLY REPORT

WEEK - 1 (From Dt. 17/11/22 to Dt. 24/11/22)

Objective of the Activity Done:

process of Factory and
visit

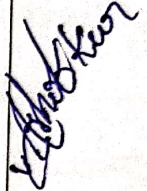
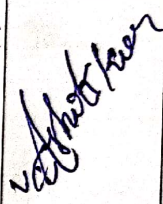
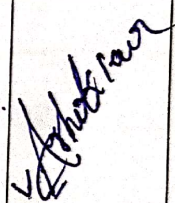
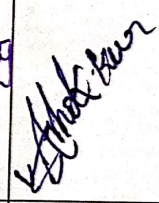
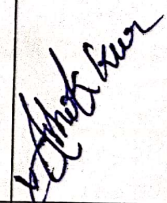
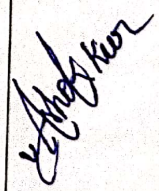
Detailed Report:

First day we all visit the Sri Lakshmi polymers. Factory to know about the factory and establishment in 2006. The manager explained in detailed manner. In the first step we noted that they are used two types of raw materials are used for the polypropylene bags. How much heat is used to the product they are melting. The melted raw materials are converted to coming colour piles.

These colourful piles joint to the machine. They are form the small rollers. The small rollers are very large amount in the factory. The raw materials are coming from the various districts to the factory. The workers take 5 kgs of raw materials are used whereas pp woven fabric was purchased from Delhi, Uttar Pradesh, Patna and Kala Amb. maximum number of the units i.e. 54% bought raw materials through cash as well as credit. only 13% of units use.

collect all the small rollers and gathered in the second step for the process of the polypropylene bags.

ACTIVITY LOG FOR THE SECOND WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day -1	The collected rollers are arranged in a stand. these are lifted by machine	I change the rollers to the stand.	
Day -2	The weaving of PP fabric is carried out in circular looms which produce circular cloth of desired width.	The circular fabric is carried in circular move.	
Day -3	The processing of weaving is automatic and continuous from big rollers.	The process occurring continuously from big rollers.	
Day -4	Numbers of circular looms are installed so as to match the effective output of the PP tape manufacturer.	The process occurring continuously from big rollers.	
Day -5	The cloth produced by each loom is continuously wound on rotating pipes.	we are observe the process.	
Day -6	circular looms range from 1000 to 3000 rpm. For open mesh. For weaving fabric for 2800 to 3000	we are observe the process.	

WEEKLY REPORT

WEEK - 2 (From Dt. 25/11/22 to Dt. 01/12/22)

Objective of the Activity Done:

printing the Bgs

Detailed Report:

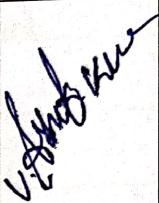
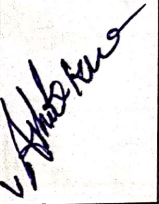
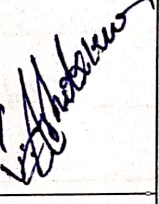
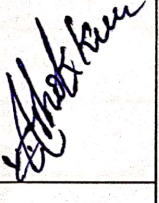
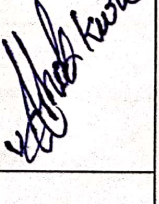
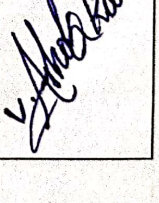
The collected rollers are arranged in a stand these are fitted by machines. The weaving of pp fabric is carried out in circular looms which produce circular looms which produce circular cloth of desired with the process of weaving is automatic and continuous to form big rollers.

These big rollers are carried out to the number of circular looms are installed so as to match the effective output of the polypropylene tape is manufacture.

The cloth is produced by each circular looms continuously wound on rotating pipes circular looms range from 800 shuttle for open mesh packaging fabric for the fruits 2000 to 3000.

They are used for the certain changes of polymer bags.

ACTIVITY LOG FOR THE THIRD WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The rolls of woven cloth are carried out to the finishing stitching section of the unit.	The oven cloth, are carried out for stitching.	
Day - 2	The fabric is first printed and then cut into desired size.	The cloth taken to printing and we cut them.	
Day - 3	Then, these cut pieces are sent for stitching. single colour.	They cutting bags are collected	
Day - 4	Four colour and six colour flexo printing machines were used for printing.	In the printing section we learn how to print	
Day - 5	The printing speed of machine varies from 70-90 m/min.	The speed of machine varies.	
Day - 6	The woven sacks passed through the quality control test where each sack is examined manually.	we also all check the quality of the bags.	

WEEKLY REPORT

WEEK - 3 (From Dt. 21/12/22 to Dt. 28/12/22)

Objective of the Activity Done:

printing the bags

Detailed Report:

The rolls of woven cloth are carried out to the finishing stitching section of the unit. The fabric is first printed and then cut into desired size.

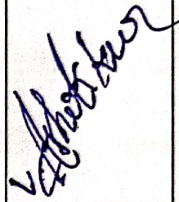
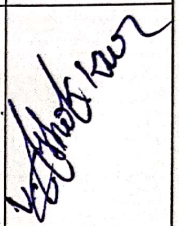
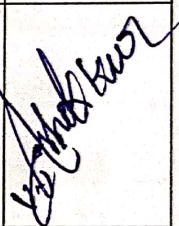
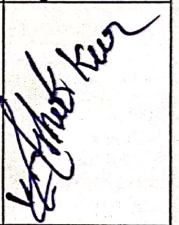
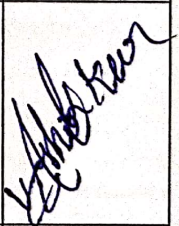
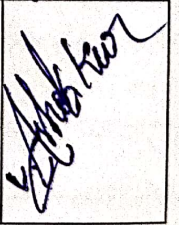
Then these cut pieces are sent for stitching section of the unit.

In stitching section they are stitched and cut into certain sizes. Mechanical method was used by the unit to cut and sew the fabric.

The woven sacks passed through the quality control test where each sack is examined manually. Then these sacks are bundled.

The stitched bags are carried to and collect all the bags for packing section. The workers collect all the bags for the packing.

ACTIVITY LOG FOR THE FORTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day -1	In the next step, combined all the bags into packing section.	I picked all the bags.	
Day -2	counting the 100 bags are arranged in a bundle.	separation of damaged bags through the counting	
Day -3	Removing the bags. more than 100 in a bundle.	Each bundle have only hundred bags.	
Day -4	separation of damaged and unwanted, bags through the counting of bundle.	non-packing bags are removed from a bundle.	
Day -5	collecting the non stitching and damaged bags from a bundle.	we observe each bag stitching both sides.	
Day -6	separation of "X" mark bags are counting in a bundle.	we observe the "X" mark bags are not used	

WEEKLY REPORT

WEEK - 4 (From Dt. 09/12/22 to Dt. 15/12/22)

Objective of the Activity Done:

cutting the plastic Bags

Detailed Report:

In the next step carried all the bags into packing section counting the 100 bags are arranged in a bundle removing the bags more than 100 in a bundle separation of damaged and unwanted bags.

through the counting of bundle

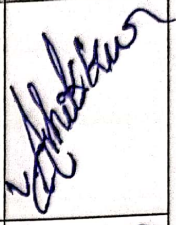
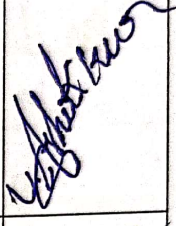
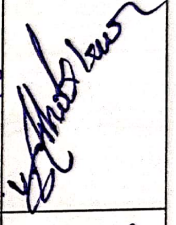
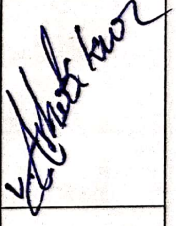
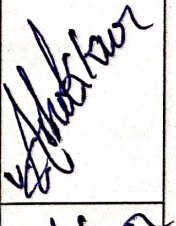
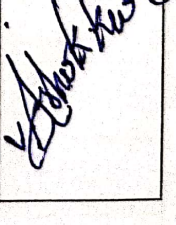
collecting the hot stitching and damaged bags from a bundle separation of "X" mark bags. are counting in a bundle packed and displaced.

The quality control checks are carried out at each and every step to avoid rejection

For laminated wrapping fabric or sacks. the pp woven fabric is laminated with media. pp machine.

quality of bags and quantity are checking the performances of the bags are for forming with process.

ACTIVITY LOG FOR THE FIFTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	To observe the waste materials from the manufactured of polythene bags.	To know how much waste material is come.	
Day - 2	I collected waste materials from the in front of the factory	I learned about the useful items for recycling.	
Day - 3	I collected the waste that fell in the process of winding the threads onto bobbins.	I came to know whether it is possible to recycle the waste that falls in bobbins.	
Day - 4	I collected such garbage from behind the factory	I learned that the garbage outside can be used for recycling.	
Day - 5	I collected plastic waste at each mission	I learned that plastic is useful for recycling.	
Day - 6	The garbage collected this week was dumped in the recycling plant	I learned the waste can be re-produce the PP needed to make new bags.	

WEEKLY REPORT

WEEK - 5 (From Dt. 16/12/22 to Dt. 23/12/22)

Objective of the Activity Done:

collect the waste around the

Detailed Report:

factory

To observe the waste materials.

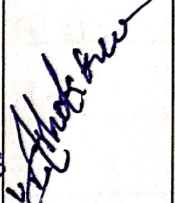
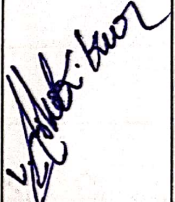
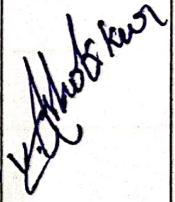
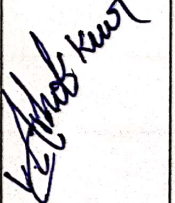
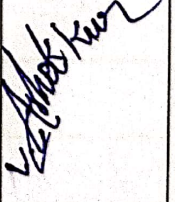
from the manufacture of polythene bags. To know how much waste materials is come.

I collected waste materials from the front of the factory I learned about the useful items for recycling. I collected the waste that fell in the process of winding the threads bobbins.

I came to know where it is possible to recycle the waste that falls in the bobbin manufacturing area. I collected such garbage from behind the factory. I learned that the garbage outside can be used for recycling. I learned the plastic is useful for recycling. The garbage collected this week was dumped in the recycling plant.

I learned that recycling can be re-produce the polypropylene needed to make new bags.

ACTIVITY LOG FOR THE SIXTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	collected waste materials are taken to the recycling factory.	we know wastage can be produced. new ones.	
Day - 2	collected waste materials are crushed into small pieces with the help of a grinded machine.	we know how much quantity to take. the waste materials	
Day - 3	Grinded waste materials collected with recycling plant with the help of plastic through melting.	we observe how to Grind the waste materials.	
Day - 4	The waste materials dissolved by incubator's through melting.	we observed how melting material. removed from incubator melting through waste.	
Day - 5	Polypropylene crystals are formed through the melting of waste materials	we tested quality of Polypropylene.	
Day - 6	prepared polypropylene crystals are transport the factory to create the new product.	How to waste materials to recycling.	

WEEKLY REPORT

WEEK - 6 (From Dt. 24/12/22 to Dt. 31/12/22)

Objective of the Activity Done:

Recycling process

Detailed Report:

collected waste materials are taken to the recycling factory. we know wastage can be produced. New ones collected was the materials. are crushed into small pieces with the help of a grinded machine. we know how much quantity to take. the waste materials.

Grinded waste materials collected with recycling plant with the help of plastic pipe.

we observe how to grind the waste materials. The waste materials dissolved by incubator through melting.

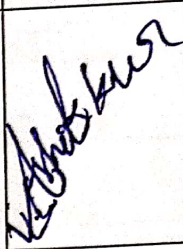
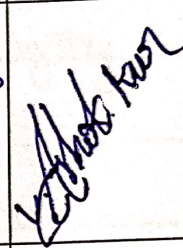
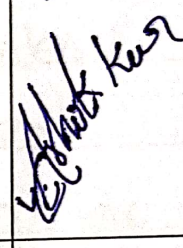
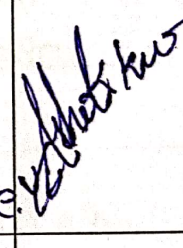
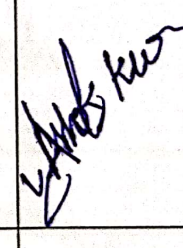
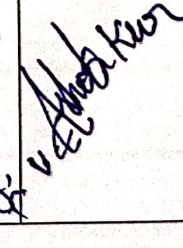
we observed hot-melting materials removal from incubator melting through.

polypropylene crystals through the melting of waste materials.

we tested quality of polypropylene. prepared polypropylene crystals are transport the factory to create the new product.

How to waste materials to recycling.

ACTIVITY LOG FOR THE SEVEN WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The size of the market for packaging textile was growing.	I learn the process of marketing textile.	
Day - 2	All the responsible were satisfied with their business.	I learn business process.	
Day - 3	The production to comes to the growing market demand packaging.	How to package the bags in textiles.	
Day - 4	Polypropylene woven sacks represent around half of the technical textiles.	How to woven sacks represents the technical textile.	
Day - 5	woven Polypropylene is used for making sacks. FIBCs, Bopp, jumbo bags.	To the use of polypropylene bags.	
Day - 6	Packaging textile industry manufacturing pp. Woven fabric.	To know How to package and manufacturing fabric.	

WEEKLY REPORT

WEEK - 7 (From Dt. 01/10/23 to Dt. 07/10/23)

Objective of the Activity Done:

plastic packaging market Trends.

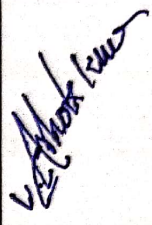
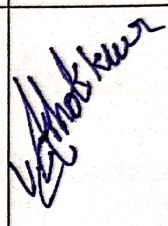
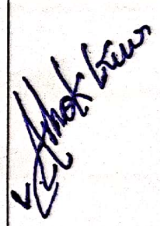
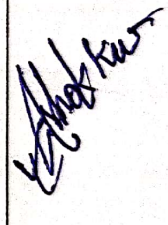
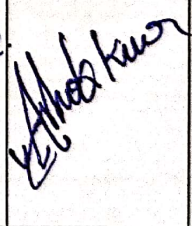
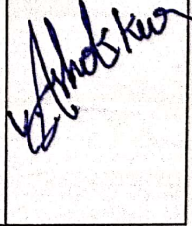
Detailed Report:

The size of the market for packaging textile was growing. All the respondents were satisfied with their business and some of them were planning to increase their production to cater to the growing market demand of packaging textile.

polypropylene woven sacks represent around half of the technical textiles utilization under packaging textiles. woven polypropylene fabric is used for making sacks, FIBCs, Bopp, lino bags and (UN) laminated wrapping fabric.

The marketing textile graduates develop a knowledge of the market research, product development, and sales function of corporations producing fibres, yarns, fabrics, and apparel and for interiors and industrial customers.

ACTIVITY LOG FOR THE EIGHTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The automatic cutting and sewing machines aided with computers.	The cutting and sewing machines.	
Day - 2	Numerical control can produce huge quantity of bags ^{various} size.	The size control can produce quantity size.	
Day - 3	A common testing Facility centre should be set up by the Govt	The testing Facility process.	
Day - 4	For manufacturing units to provide necessary testing and certification.	The manufacturing units testing.	
Day - 5	To meet the International demand.	The worldwide international demand.	
Day - 6	The increasing demand for these products ensured a bright future for this industry.	The increased for products industry.	

WEEKLY REPORT

WEEK - 8 (From Dt..08/01/23 to Dt: Dt.....14/01/23)

Objective of the Activity Done:

plastic packaging Industry

Detailed Report:

The automatic cutting and sewing machines, aided with computers, numerical control, can produce huge quantity of bags with variation in size; with a tremendous speed and efficiency in short period.

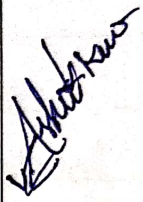
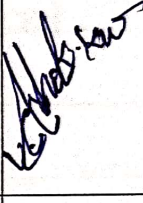
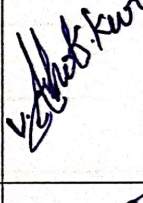
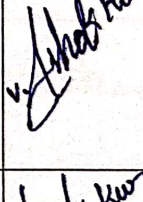
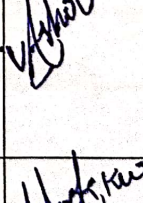
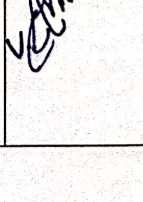
A common Facility testing centre should be setup by the government for manufacturing units to provide necessary testing and certification to meet international demand.

The increasing demand for these products ensured a bright future for this industry in the market demand.

The growing marketing textiles packing for the production process of polymer bags. These bags are sustainable the process.

It is part of the chemical Industry. In addition, a mineral oil is the major constituent of the plastics therefore forms part of the petrochemical industry.

ACTIVITY LOG FOR THE NINETH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	which had plans to expand and compete in the international market.	To expand and compete the market	
Day - 2	The demand for packing material is directly proportional to economic growth.	For packing material is directly proportional.	
Day - 3	Industrial production and trade as goods are produced.	The trade and goods are produced.	
Day - 4	And then distributed both locally and internationally.	They are distributed by both.	
Day - 5	The growing environmental need for reusable packages and dispatched.	The environmental need for reusable packages.	
Day - 6	The containers is opening new doors for textile products in this market.	The doors of containers is opening.	

WEEKLY REPORT

WEEK - 9 (From Dt. 15/01/23 to Dt. 21/01/23)

Objective of the Activity Done:

wrapping piles of bags onto bobbins

Detailed Report:

which had plans to expand and compete in the international market.

The demand for packing material is directly proportional to economic growth, industrial production and trade as goods are produced and then.

Distributed both locally and internationally. The growing environmental need for reusable packages and containers is opening new doors for textile products in this market.

Characteristics of polypropylene non-woven fabrics. 2014. Retrieved: packing textiles.

India's largest manufacturer of polymers, with the multinational conglomerate accounting for almost 50 percent of the country's polyolefins production capacity. The global packaging market was valued at more than 260 billion.

ACTIVITY LOG FOR THE TENTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	The Indian plastic packaging market is segmented by packing-type.	Packaging market process formation.	<i>[Signature]</i>
Day - 2	They are rigid plastic and flexible plastic, end-users.	The rigid plastic and flexible process.	<i>[Signature]</i>
Day - 3	They are used for food, beverage, health care, personal care, household.	They are used for the cement household.	<i>[Signature]</i>
Day - 4	The plastic packaging market is predicted to grow at a CAGR 2.5%.	The market essential predicted.	<i>[Signature]</i>
Day - 5	The growing preference for convenience and portability packaging.	The preference for convenience portability.	<i>[Signature]</i>
Day - 6	Also, the need for comfort, portability, and tensile strength remain.	They are sustainable regulation.	<i>[Signature]</i>

WEEKLY REPORT

WEEK - 10 (From Dt. 22/01/23 to Dt. 28/01/23)

Objective of the Activity Done:

Detailed Report:

The Indian plastic packaging market is segmented by packing type.

They are rigid plastic and flexible plastic end users. They are used for food, beverage, health care, personal care household.

The plastic packaging market is predicted to grow at a CAGR 25%.

The growing performance and preference for convenience and probability and portability packaging.

Also the need for comfort, portability, and tensile strength remains for the same process.

occupying in them the production of polymer bags. Data from manufacturers' association plastics Europe shows that 51 percent of the world's plastic. India's annual demand for plastic packaging.

ACTIVITY LOG FOR THE ELEVENTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	Indian retail market saw a 25% growth in FY21 despite.	we learn the market potential.	V. Subash Kumar
Day - 2	moreover, recycling became a significant factor for businesses.	The businesses factors.	V. Subash Kumar
Day - 3	An agreement to produce and market polyethylene (PE).	the polyethylene (PE) woven sacks.	V. Subash Kumar
Day - 4	This agreement expands the Asia-Pacific regions overall.	The agreement across the regions.	V. Subash Kumar
Day - 5	overall, circulatory portfolio and provides a closed-loop packaging.	The closed-loop packaging.	V. Subash Kumar
Day - 6	furthermore people across the country are increasingly.	they are world-wide increasingly.	V. Subash Kumar

WEEKLY REPORT

WEEK - 11 (From Dt. 29/01/23 to Dt. 04/02/23)

Objective of the Activity Done:

Repeating the process

Detailed Report:

Indian e-retail market saw a 25% growth in FY21 despite the two-month national lockdown and multiple prolonged disruptions in regional pockets over the year.

Moreover, recycling became a significant factor for businesses that make perfume.

An agreement to produce and market polyethylene (PE) film solutions derived from post-consumer recycled (PCR) plastics in India was signed.

Furthermore, people across the country are increasingly embracing digital transformation and anticipated to this.

This section covers the major market trends shaping the India plastic packaging market according to them. HDPE is the most widely used plastic for packaging.

ACTIVITY LOG FOR THE TWELVETH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	packaging provides a protective and informative covering.	we learning How to packaging.	V. Anshu kumar
Day - 2	while protecting the product during material handling, storage.	How to material Handling storage.	V. Anshu kumar
Day - 3	And providing information about the packages content.	They are providing information of packages	V. Anshu kumar
Day - 4	The market study tracks the demand for packaging through the revenue.	How what are the market study tracks.	V. Anshu kumar
Day - 5	Derived from selling plastic packaging, both rigid and flexible.	How to selling plastic packaging.	V. Anshu kumar
Day - 6	These bags are sustainable, cost-effective and ocean safe.	They are sustainable.	V. Anshu kumar

WEEKLY REPORT

WEEK - 12 (From Dt. 05/02/23 to Dt. 11/02/23)

Objective of the Activity Done:

marketing process

Detailed Report:

The India plastic packaging industry segmentation. packaging provides a protective. and informative. covering while protecting. the product during material handling, storage. and movement and. providing information. about the packages of content. The market.

study tracks. the demand for packaging through. the revenue derived from selling plastic packaging, both rigid and flexible.

These bags are sustainable, cost-effective and ocean safe. polypropylene woven. bags are widely used for the storage and transportation of agricultural products. such as feeds, fruits, vegetables.

It's translucent, tough and chemical and solvent resistant. HDPE has high tensile strength. making it durable.

ACTIVITY LOG FOR THE THIRTEENTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day -1	The industrial plastic bag market is projected to generate a market value.	The market projection. generated market value.	✓ Akshat Kumar
Day -2	even packaging for a line of feminine care products.	packaging the materials. Leasing	✓ Akshat Kumar
Day -3	some manufactures even place a strong emphasis on creating.	The manufactures emphasizes on creating.	✓ Akshat Kumar
Day -4	To create personalised bags for their corporate clientele, businesses.	The personalised polymer bags. the businesses	✓ Akshat Kumar
Day -5	some even concentrate on creating bags in a range of sizes.	The Poly bags. range and sizes.	✓ Akshat Kumar
Day -6	manufactures are taking advantage of the opportunity.	The manufactures taking the opportunity.	✓ Akshat Kumar

WEEKLY REPORT

WEEK - 13 (From Dt. 12/02/23 to Dt. 18/02/23)

Objective of the Activity Done:

Industrial plastic Bags market.

Detailed Report:

The industrial plastic bags.

market is projected to generate a market value of \$ 9.41 billion in 2022.

Manufacturers are concentrating on product innovation and technical improvement by

developing their goods in the packaging technical improvement by industry in

order to increase their global

Even packaging for a line of flexible. core products. made from post - consumer

recycled. and biomass - balanced. materials.

has been introduced by certain major world-wide companies.

Some manufacturers even place a strong emphasis on creating colourful and and stylish bags. to entice customers.

to buy their goods. These businesses.

even use cutting - edge marketing and advertising efforts to advertise their bags.

ACTIVITY LOG FOR THE FOURTEENTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	Global market with industry-standard accuracy in analysis.	The market industry analysis leading.	V. Anitha Kuo
Day - 2	The market statistics represented in different plastic bag segments offer	we are learn the statistics poly bag segments	V. Anitha Kuo
Day - 3	market growth drivers and challenges affecting the development of Bag are analysed in detail.	we are learn the challenges affecting.	V. Anitha Kuo
Day - 4	The development scope of Polymer Bag in each market segment is covered. in this report	The development scope of Polymer bag.	V. Anitha Kuo
Day - 5	Research methodology and statistical scope. key market segments	Research methodology process.	V. Anitha Kuo
Day - 6	Advancement is elaborated on in this report The up stream and down stream components.	Advancement upstream. Postmatpan.	V. Anitha Kuo

WEEKLY REPORT
WEEK - 14 (From Dt. 19/02/23 to Dt. 25/02/23)

Objective of the Activity Done:

packaging market Analysis

Detailed Report:

Global market with industry - standard accuracy in analysis and high data integrity, the report makes a brilliant attempt to unveil key opportunities available in the global plastic Bag market to help players in achieving a strong market position. Buyers of the report can access verified and reliable market position. - on the whole report proves to be an effective tool that players. All of the findings, data and information provided in the report are validated. The market statistics represented in different polymer Bags segments offer a complete industry market growth drivers and challenges affecting the development of plastic Bags are analysed in detail. Advancement is elaborated on in this report. The upstream and downstream components of polymer bags. The key market segments

ACTIVITY LOG FOR THE FIFTEENTH WEEK

Day & Date	Brief description of the daily activity	Learning Outcome	Person In-Charge Signature
Day - 1	A plastic bag, also known as polybag, is usually made up thin plastic.	The plastic bag and poly bag.	<i>[Signature]</i>
Day - 2	It is widely used to package and carry fresh produced packed material.	It is widely used package material.	<i>[Signature]</i>
Day - 3	However, rising environmental concerns owing to the extensive.	The concerns owing to the extensive.	<i>[Signature]</i>
Day - 4	In light of growing bans on plastic bags, a large number of retailers.	The light of growing of bags.	<i>[Signature]</i>
Day - 5	sustainability awareness among consumers is significantly rising.	The sustainability awareness by consumers.	<i>[Signature]</i>
Day - 6	Therefore growing regulation from the regulatory bodies coupled sustainable	The growing regulation bodies.	<i>[Signature]</i>

WEEKLY REPORT

WEEK - 15 (From Dt. 26/02/23 to Dt. 28/02/23)

Objective of the Activity Done: market Analysis Insights

Detailed Report: A plastic bag is also known as polybag, is usually made up of thin plastic film or film. plastic textiles. It is widely used to package and carry. It offers considerable flexibility, transparency, tear-resistance, and it also offers excellent moisture barrier properties.

However, rising environmental consciousness to the extensive usage of non-biodegradable

Furthermore, on the basis of end-use, the global market. The key players operating in the global plastic sacks & bags markets.

Furthermore, rising disposable income in the region has resulted in increased demand. Non-biodegradable plastic material includes and others. These are available sustainability awareness among consumers. is significantly rising.

CHAPTER 5: OUTCOMES DESCRIPTION

Describe the work environment you have experienced (in terms of people interactions, facilities available and maintenance, clarity of job roles, protocols, procedures, processes, discipline, time management, harmonious relationships, socialization, mutual support and teamwork, motivation, space and ventilation, etc.)

Sri Lakshmi Polymers. is far away from the population and there is no house pollution and the environment is very peaceful and pleasant we all visit the Sri Lakshmi Polymers Factory. in Korkurtila. we all consult the Factory Manager Subyanarayana Reddy Sir to know about the Factory and manufacturing process and production of polymer bags. Manager Sir was appointed a person. to explain the whole process. the Sir explained very detailed manner. The Factory workers are also explain very well. The interaction of workers with us is also very good. Subyanarayana Reddy Sir values time management of the workers. time management 10am to 8pm. and play a role in the proper management of the Factory. The ladies workers working in the Polymer Factory were also very friendly and gave us an insight into the Factory. I noticed that the workers working team work. The premises set up by the Polymers. are very spacious. with pleasant green trees and good ventilation. The road leading to the Polymers Factory is comfortable and has electric poles with lights. to accommodate the shelter to the workers and mineral water facility.

The work place is very clean and clear in the according the process. The environment is made up of all the elements that can effect your day to day productivity, including when polymer materials have been widely have been widely used in the construction industry due to their superior chemical and physical properties. The workers intesation and explaining the process. Time management displaire Dedication an work. Attention to Detail. production workers. helpers. carry out tasks on the Factory Floor, supplying material, holding tools and cleaning work areas. equipment. production workers. The workers skills and experience to do the job and deliver great results. you never know what other candidates offer to the company.

Describe the real time technical skills you have acquired (in terms of the job-related skills and hands on experience)

Three common skills for a polymer materials consultant are communication skills, organizational and time-management skills.

According to recent trends, the most relevant polymer materials consultant Resume keywords for your resume are:

1. Data Acquisition
2. Logistics
3. supply chain
4. process improvement

Hands-on experience refers to opportunities that allow you to perform duties for a certain job or in a particular industry. Many people choose to gain hands-on experience before they apply to a job as it can inform them about best practices and common procedures that relate to the career they want to pursue. Composites is manufacturing is particularly important as there is currently a growth in using polymers to replace traditional materials such as metal. In the manufacturing process polymer technology process that use polymers. They have particular responsibility for developing the moulds used to form the material during manufacture. It is a job that requires specialist skills as the slightest imperfection may ruin a product.

Real Time Technical skills

Technology skills - also called technical skills - are your ability to use computer-based technology skills to have the computer literacy, database management, website development, digital marketing, project management, and cybersecurity skills.

1. Data analysis skills
2. web development skills.
3. computer programming languages skills
4. Financial management skills.
5. Bookkeeping skills.
6. social media skills
7. Analyse what you consume. skills.
8. management skills.
9. Interpersonal skills
10. Increase in confidence and productivity. skills.

Describe the managerial skills you have acquired (in terms of planning, leadership, team work, behaviour, workmanship, productive use of time, weekly improvement in competencies, goal setting, decision making, performance analysis, etc.

I understand and follow quality procedures. to meet the requirements of standard quality relevant to the work place. The internal and external regulatory environment pertinent to the sector and the employees and comply with regulation. Properly understand the business environment in which the company operates including personal role within the organisation ethical practice and codes of conduct communicate effectively using a full range of skills work and interact effectively within a team work. work independently and take responsibility for initiating and completing tasks. time management and ability to complete work to schedule. ability to handle change and respond to change management process. identify own strengths and weakness work collaboratively with both internal and with external customers. and try to work effectively in a team How to make polythene bag weekly improvement behaviour is very important How to behave the higher officials to talk.

Managerial skills:

1. Technical skills.
2. conceptual skills.

Simply, managerial skills are the knowledge and ability of the individuals in a managerial position to fulfil some specific management activities or tasks. This knowledge and ability can be learned and practised. However, they also can be acquired through practical implementation of required activities and tasks.

Managerial skills fall into three basic categories: technical, human relations, and conceptual skills. Specialized areas of knowledge and expertise and the ability to apply that knowledge make up a manager's technical skills.

1. Good communication skills
2. Good organisation skills
3. Team building skills
4. Leadership skills
5. Ability to deal with changes effectively skills
6. Domain knowledge skills.

Describe how you could improve your communication skills (in terms of improvement in oral communication, written communication, conversational abilities, confidence levels while communicating, anxiety management, understanding others, getting understood by others, extempore speech, ability to articulate the key points, closing the conversation, maintaining niceties and protocols, greeting, thanking and appreciating others, etc.,)

communication heavily always involves two or more individuals. Therefore, listening is just as important as speaking when it comes to communicating successfully. But listening can be more challenging giving the speaker our full and undivided attention clearing our mind of distractions, judgments, and counter-arguments. Avoiding the temptation to interrupt with our own thoughts. Showing open, positive body language to keep the mind focused and to show the speaker that you are listening. Confidence is crucial because if you sound like you do not believe in what you are saying, neither will your audience. One way to build confidence before planned conversation, presentations or speeches is to make mental or physical notes about what you discuss. Now that I know the various ways to improve verbal communications skills, I must practice them. Now only will this develop these skills, but it can also help I feel more confident in our speaking abilities. Apply these techniques as often as possible in our daily work and personal interactions to ensure you feel comfortable using them.

communication skills:

1. Listen, listen, and listen
2. who you are talking to matters.
3. body language matters skills.
4. check your message before you hit send. skills.
5. be brief, yet specific skills
6. write things down skills
7. sometimes it's better to pick up the phone.
8. Think before you speak.
9. watch films that model conversation skills.
10. use technology. skills.
11. Reinforce active listening skills.
12. Ask open-ended questions. skills.
13. offer reflective listening opportunities

Describe how could you could enhance your abilities in group discussions, participation in teams, contribution as a team member, leading a team/activity.

1. Respect the contribution of other speakers.
2. Listen well to the ideas of other speakers.
3. Acknowledge what you find interesting.
4. Remember that a discussion is not a fight.

Participation in teams:

1. Know your goal people in teams are working towards.
a common goal
2. Clarify your roles within a team, everyone should also understand these responsibilities.
3. Positive mind set
4. Manage time efficiently

Leading a team/Activity:

1. Practice discipline. A good leader needs discipline.
2. Take more projects. A great way to develop your leadership skills is to take on more responsibility.
3. Empower your teammates.
4. Inspire others.
5. Develop situational awareness.

Enhance the skills of each student in a batch of internship.

1. How can we improve teamwork in the workplace
2. Build trust within the team
3. encourage clear, frequent communication
4. clearly define roles and responsibilities for every team member
5. Give teams autonomy in decision-making.
6. Don't be afraid to recognize team dynamics.
7. provide the team with training opportunities.
8. Time management skills
9. Problem solving skills
10. Listening skills
11. critical thinking skills
12. collaboration skills
13. Leadership skills.

Describe the technological developments you have observed and relevant to the subject area of training (focus on digital technologies relevant to your job role)

The recent developments of polymer technology have revolutionized the field of material science increasing the use of polymer based substances from building materials to packing materials. Polymer technology can be described as the manufacture, processing, analysis and application of long chain molecules. Materials that are typically classified as polymers include plastics, paints, rubber foams, adhesives sealants.

"We develop state-of-the-art polymer materials that can do more we help to push boundaries by supplying innovative and sustainable products, technologies and solutions for key industries and modern life. Polymer technology has carved a niche in the fields of electronics and electrical materials, textiles, aerospace industry, automobile industry etc. Graduates professionals can also seek employment in various industries such as computing, medical, pharmaceutical, electronics, IT, aerospace, automobile as well as the rubber and plastic industries. In the public sector polymer technologists, scientists and engineers can seek employment opportunities in the natural gas and petroleum sectors such as in oil and natural gas commission engineering plants petrochemicals and so on.

Technical development is defined by the use of highly efficient technical means to ease mental labors and increase productivity. Technical development essentially means use of monitoring and control machines, data-processing equipment, and computers optimize planning and management.

Technological development

1. Research and Development
2. Ascent
3. maturity
4. Decline.
5. Time management
6. Technology enhances services.
7. Easy and quick communication.
8. Improved storage.
9. Reduces online fraud and cybercrime
10. Technology makes teaching easier.

Student Self Evaluation of the Short-Term Internship

Student Name: M. madhu vari

Registration No: 20358041005

Term of Internship:

From: 17/11/2022

To: 28/02/2023.

Date of Evaluation: 25/04/2023

Organization Name & Address: Sri Lakshmi polymers kottukunta .

Please rate your performance in the following areas:

Rating Scale:

Letter grade of CGPA calculation to be provided

1	Oral communication	1	2	3	4	5
2	Written communication	1	2	3	4	5
3	Proactiveness	1	2	3	4	5
4	Interaction ability with community	1	2	3	4	5
5	Positive Attitude	1	2	3	4	5
6	Self-confidence	1	2	3	4	5
7	Ability to learn	1	2	3	4	5
8	Work Plan and organization	1	2	3	4	5
9	Professionalism	1	2	3	4	5
10	Creativity	1	2	3	4	5
11	Quality of work done	1	2	3	4	5
12	Time Management	1	2	3	4	5
13	Understanding the Community	1	2	3	4	5
14	Achievement of Desired Outcomes	1	2	3	4	5
15	OVERALL PERFORMANCE	1	2	3	4	5

Date:

M. madhu vari
Signature of the Student

Evaluation by the Supervisor of the Intern Organization

Student Name: M. Madhu Vani

Registration No: 20352041005

Term of Internship:

From: 17/11/2022

To: 28/02/2023

Date of Evaluation: 26/04/2023

Organization Name & Address: Sri Lakshmi Polytechnic Kori/Kuntla

Name & Address of the Supervisor
with Mobile Number

V. Ashok Kumar

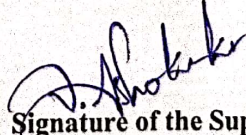
Please rate the student's performance in the following areas:

Please note that your evaluation shall be done independent of the Student's self-evaluation

Rating Scale: 1 is lowest and 5 is highest rank

1	Oral communication	1	2	3	4	5
2	Written communication	1	2	3	4	5
3	Proactiveness	1	2	3	4	5
4	Interaction ability with community	1	2	3	4	5
5	Positive Attitude	1	2	3	4	5
6	Self-confidence	1	2	3	4	5
7	Ability to learn	1	2	3	4	5
8	Work Plan and organization	1	2	3	4	5
9	Professionalism	1	2	3	4	5
10	Creativity	1	2	3	4	5
11	Quality of work done	1	2	3	4	5
12	Time Management	1	2	3	4	5
13	Understanding the Community	1	2	3	4	5
14	Achievement of Desired Outcomes	1	2	3	4	5
15	OVERALL PERFORMANCE	1	2	3	4	5

Date:


Signature of the Supervisor

PHOTOS & VIDEO LINKS

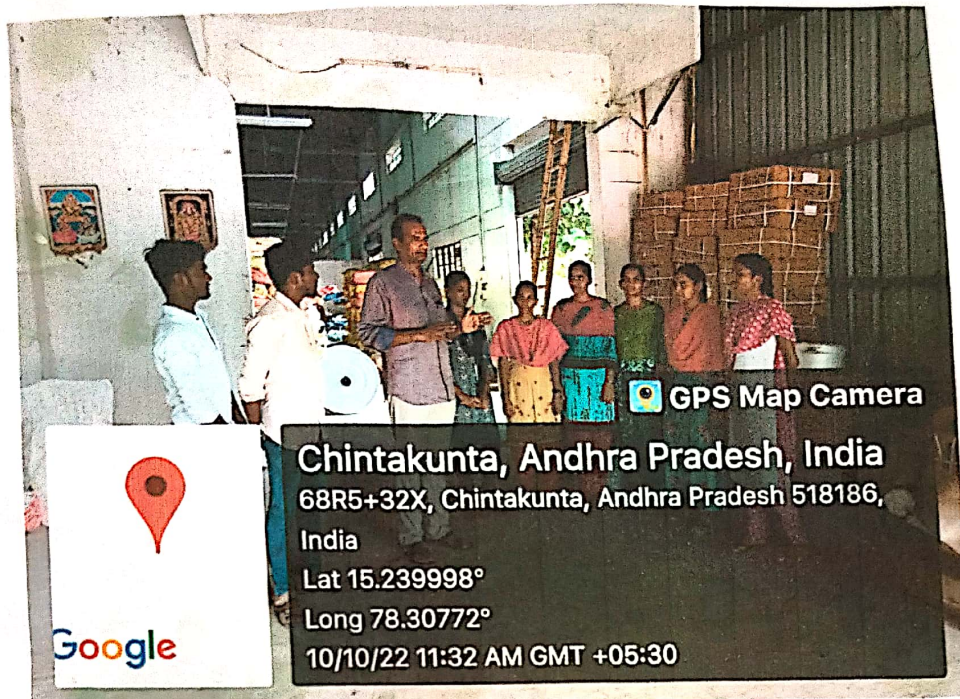


Fig: Group Discussion with
mentors.

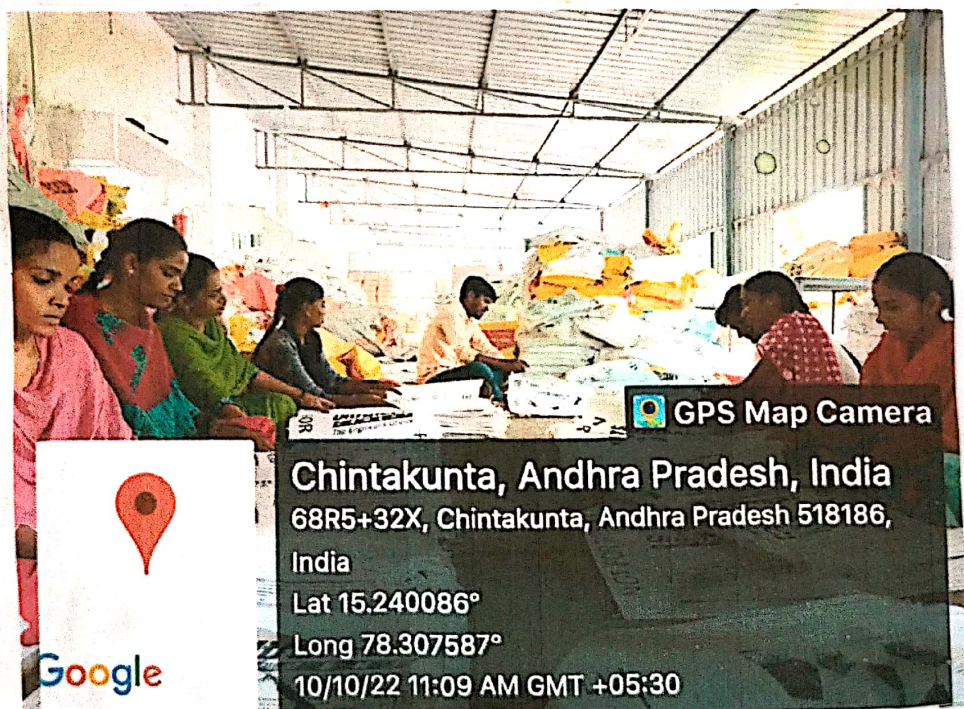


Fig: Packaging the polymer
Bags.

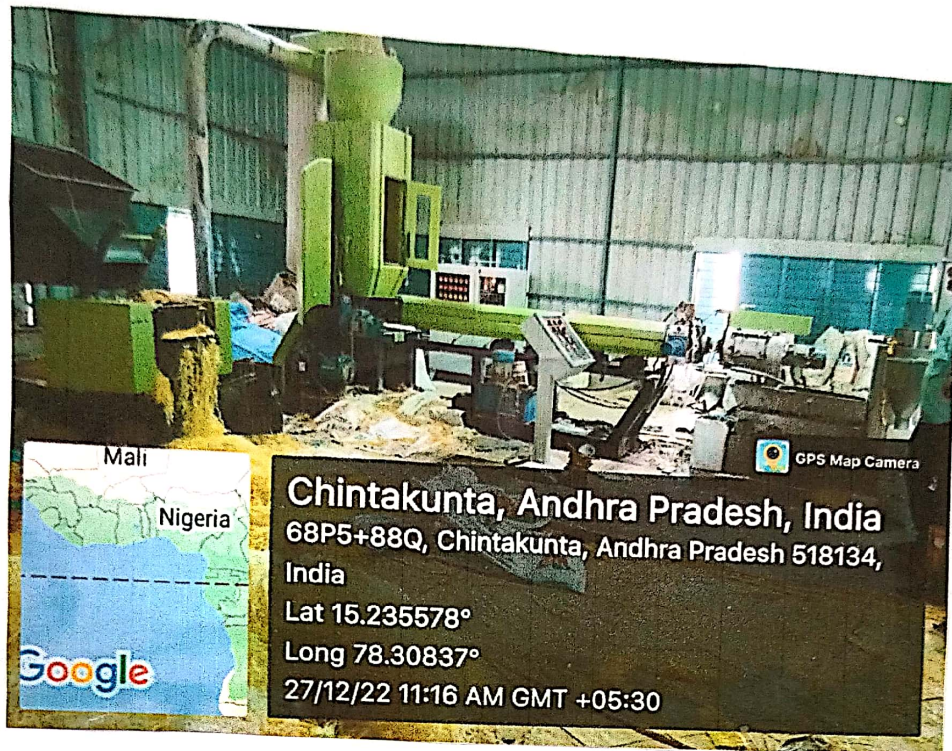


Fig: Recycling process
MPSSE,oh



Fig: Recycling plant



Fig: Polypyrrole Granules

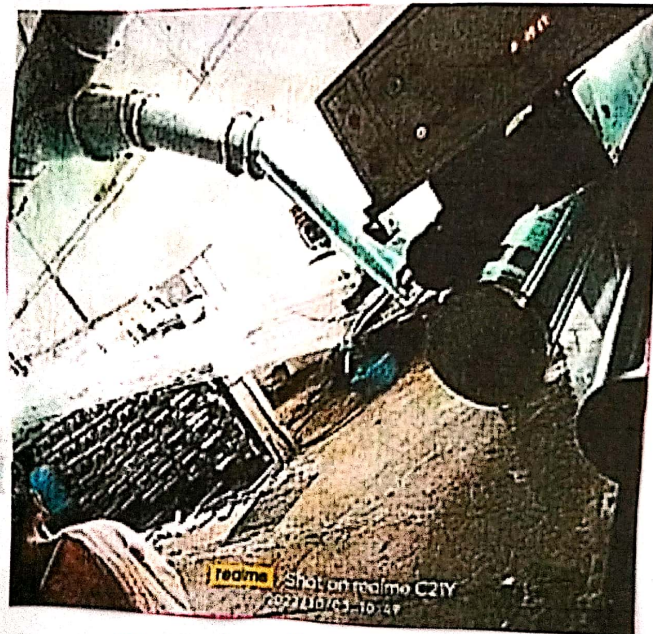


Fig: Threading mission

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EVALUATION

13. The student should be able to _____

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Internal & External Evaluation for Semester Internship

Objectives:

- Explore career alternatives prior to graduation.
- To assess interests and abilities in the field of study.
- To develop communication, interpersonal and other critical skills in the future job.
- To acquire additional skills required for the world of work.
- To acquire employment contacts leading directly to a full-time job following graduation from college.

Assessment Model:

- There shall be both internal evaluation and external evaluation
- The Faculty Guide assigned is in-charge of the learning activities of the students and for the comprehensive and continuous assessment of the students.
- The assessment is to be conducted for 200 marks. Internal Evaluation for 50 marks and External Evaluation for 150 marks
- The number of credits assigned is 12. Later the marks shall be converted into grades and grade points to include finally in the SGPA and CGPA.
- The weightings for Internal Evaluation shall be:
 - Activity Log 10 marks
 - Internship Evaluation 30 marks
 - Oral Presentation 10 marks
- The weightings for External Evaluation shall be:
 - Internship Evaluation 100 marks
 - Viva-Voce 50 marks
- The External Evaluation shall be conducted by an Evaluation Committee comprising of the Principal, Faculty Guide, Internal Expert and External Expert nominated by the affiliating University. The Evaluation Committee shall also consider the grading given by the Supervisor of the Intern Organization.
- Activity Log is the record of the day-to-day activities. The Activity Log is assessed on an individual basis, thus allowing for individual members within groups to be assessed this way. The assessment will take into consideration

the individual student's involvement in the assigned work.

- While evaluating the student's Activity Log, the following shall be considered -
 - a. The individual student's effort and commitment.
 - b. The originality and quality of the work produced by the individual student.
 - c. The student's integration and co-operation with the work assigned.
 - d. The completeness of the Activity Log.
- The Internship Evaluation shall include the following components and based on Weekly Reports and Outcomes Description
 - a. Description of the Work Environment.
 - b. Real Time Technical Skills acquired.
 - c. Managerial Skills acquired.
 - d. Improvement of Communication Skills.
 - e. Team Dynamics
 - f. Technological Developments recorded.

MARKS STATEMENT
(To be used by the Examiners)

INTERNAL ASSESSMENT STATEMENT

Name Of the Student: m. madhu vani

Programme of Study: production of Polymer Bags.

Year of Study: 2023

Group: B.Sc (B.Z.C)

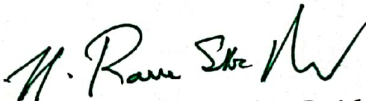
Register No/H.T. No: 20358041005

Name of the College: S.V.B. Govt degree college.

University: Rayalaseema university

Sl.No	Evaluation Criterion	Maximum Marks	Marks Awarded
1.	Activity Log	10	9
2.	Internship Evaluation	30	28
3.	Oral Presentation	10	9
	GRAND TOTAL	50	46

Date: 25/4/2023


Signature of the Faculty Guide

EXTERNAL ASSESSMENT STATEMENT

Name Of the Student: M. Madhavi

Programme of Study: production of Polymer Bags.

Year of Study: 2023.

Group: B.Sc (B-2-C).

Register No/H.T. No: 20358041005

Name of the College: S.V.B.G.D. college.

University: Rayalaseema.

Sl.No	Evaluation Criterion	Maximum Marks	Marks Awarded
1.	Internship Evaluation	80	80
2.	For the grading giving by the Supervisor of the Intern Organization	20	15
3.	Viva-Voce	50	50
	TOTAL	150	145
GRAND TOTAL (EXT. 50 M + INT. 100M)		200	

Signature of the Faculty Guide

M. Ram Sub. W

Signature of the Internal Expert

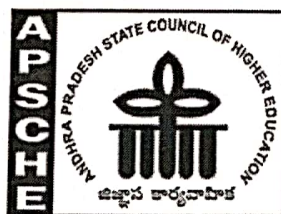
M. Ram Sub. W

Signature of the External Expert

W

Signature of the Principal with Seal

PRINCIPAL
S.V.B. GOVT. DEGREE COLLEGE
KOLKUNTLA, KURNOOL DT



ANDHRA PRADESH STATE COUNCIL OF HIGHER EDUCATION

(A Statutory Body of the Government of Andhra Pradesh)

2nd, 3rd, 4th and 5th floors, Neeladri Towers, Sri Ram Nagar, 6th Battalion Road

Atmakur (V) Mangalagiri (M), Guntur, Andhra Pradesh, Pin - 522 503

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